# RB 950-1100



The general 3-phase power cian CURRICULUM rg Topics: tem Operation ts The generator control system is the heart of a utility-scale wind turbine, converting mechanical rotation of the hub into clean, 3-phase power that synchronizes with the utility grid. To operate and maintain a wind turbine effectively, wind turbine techni-

LEARNING

- Shunt Trip Circuit Breakers
- Line Contactors
- 3-Phase Inverters Power Distribution Panel
- Pad Mounted Transformers
- Rectifiers
- Computer Control Units
- Temperature Control

cians must have the special skills needed to service, operate, and troubleshoot the generator control system, which includes the generator, rectifier, generator control unit, power distribution panel, pad mounted transformer, and generator control software.

> The 950-TGC1 Turbine Generator Control Troubleshooting Learning System teaches students adaptive skills for generator system operation, adjustment and troubleshooting in a wide variety of situations. It allows students to develop and practice component and system level skills and gives them the classroom instruction and hands-on experience they need to succeed in the emerging and growing field. The Turbine Generator Control Troubleshooting Learning System includes Amatrol's unique electronic fault insertion system, which allows students to experience troubleshooting of realistic generator control problems and receive automatic feedback on their progress.

> > The 950-TGC1 provides an effective training platform with a workstation containing a fully-operational generator system; fault insertion system; PCbased interactive, multimedia curriculum; instructor's assess-

ment guide; and installation guide. Additionally, the 950-TGC1 connects to the Amatrol's Nacelle and Hub workstations to create a comprehensive wind turbine learning laboratory.

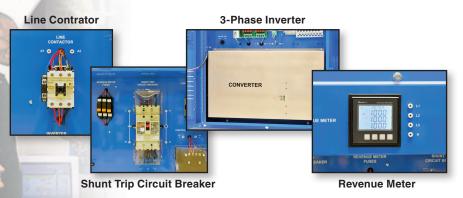




# GNED FOR LEARN

#### Real World, Utility Scale Turbine Generator **Control Experience**

Amatrol's Turbine Generator Control Troubleshooting Learning System enables students to develop operation and troubleshooting skills for wind turbine generator control systems. The system features generator control software that enables a student to learn how to start-up, test, and shut-down the wind turbine systems. The 950-TGC1 includes major components and circuitry found in utility scale wind turbine generator control systems such as a generator control unit, power distribution panel, transformer, transducers, main line contactor, power factor correction capacitor network, inductive filter, revenue meter, shunt trip circuit breaker, and 3-phase inverter.



### **Computer Based Fault Insertion Across All Key Subsystems**

Troubleshooting skills are essential for wind turbine technicians. At the heart of teaching troubleshooting skills is the ability of an instructor to create realistic problems or faults that students must identify and resolve. It is what they will have to do, by themselves, on top of a wind turbine tower. The 950-TGC1 includes 29 faults including six different types of faults: Operational, Bus, Line, Drive, Temperature, and Generator faults. This will allow instructors to create realistic troubleshooting situations that a wind turbine technician will encounter on the job. Amatrol uses electronic fault insertion so students can easily insert faults and track the student's troubleshooting results. Electronic fault insertion prevents component damage while allowing instructors to see student progress. Instructors can identify specific areas the student needs to improve and target those areas. It also allows students to perform self-directed study.

#### Links to Amatrol's Nacelle and Hub Troubleshooting Learning Systems

While an independent learning system, the 950-TGC1 will also link to Amatrol's 950-TNC1 Turbine Nacelle Troubleshooting and the 950-TEH1 Turbine Electric Hub Troubleshooting Learning Systems. These three systems combine to create a realistic operating and troubleshooting wind turbine environment. Fiber optic communications connect the controls of the three systems and control the entire system using the turbine control software, just as they would on a real wind turbine. Students can actually bring the turbine online with the grid.



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## TECHNICAL DATA

#### Mobile Workstation

- Dimensions 96" (244 cm) L x 72" (183 cm) H x 28" (71 cm) W
  Swivel locking casters (4)
- Square tube steel, welded and braced · Lockable disconnect switch for all power

#### **Generator System**

- Start/Stop/Reset pushbutton
- Emergency stop pushbutton
- Local/remote selector switch
- Generator speed control knob
- LED readout of generator speed
- 3-phase variable speed AC motor 3-phase AC generator
- 3-phase rectifier
- DC capacitive filter

#### **Generator Control Unit**

- Analog and digital I/O
- Sensors & transducers to measure current, voltage and temperature
- Operational control of power generation
- Ability to communicate with Nacelle
- 3-phase bridge rectifier
- Electric heater w/guard
- RTD temperature sensors Voltage divider network
- 3-phase inverter
- DC current transducer
- Electric fans (3) 24 VDC switching type regulated power supply
- Solid-state output relays (8)
- Contactors (4) RTD signal conditioner modules Fuses (4)
- CCU w/(12) discrete 24 VDC inputs, (8) 24 VDC discrete outputs
- · DIN Rail terminal strips

#### **Power Distribution Panel**

- Monitoring and control of GCU power flow Distribution of power to sub circuits
- Circuit protection
- Lockout/tagout
- Power revenue meter
- Electric heater w/guard
- Temperature sensing devices (2) AC current transducers (3) Electric fans (3)
- Shunt trip circuit breaker
- Contactors (3)
- Circuit breakers (2)
- Fuses (3)
- Main line contactor
- Power factor correction capacitors Grid current and voltage sense
- Inductive filter Control transformer
- Control transformer fuses (2)
- Inverter fuses (3)

#### Pad Mount Transformer

- Replicate function/operation of utility scale pad mounted transformer
- Vented and enclosed

#### **Electric Motor Output**

- · 3-phase AC electric load motor
- Wired to the output of the GCU

- Data monitoring screens for the GCU includes:

  - Power generated
- · Faults to recreate actual component and system failure
- Electrical fault insertion using a computer-based fault insertion system
- Installation Guide, D20014

Multimedia, PC-Based Student Curriculum, M20014



HMI Software

- Windows-based
- · Local control and monitoring of a GCU
- Analog inputs/outputs

  - Inverter temperature

- Troubleshooting test points without disassembling components
- Fault troubleshooting tracking
- Instructor's Assessment Guide, C20014

Discrete inputs/outputs

- Inverter output voltages and currents
- Cabinet temperature
- System faults and history
- **Fault Insertion System**